Installing the Belt

⚠ WARNING

To prevent SERIOUS INJURY:

- DO NOT connect power until instructed.
- Keep hands and fingers clear from sprocket during operation.
- Wear gloves when installing chain/belt and cable.
- Keep hands and fingers away from joints and possible sharp edges.



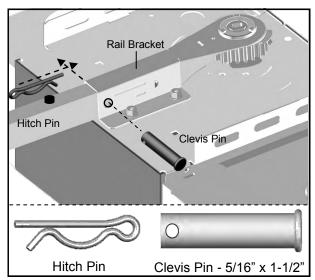


Fig.1

Clevis Pin Screwdriver Clevis Pin Trolley Shaft Connector Hitch Pin Clevis Pin — 3/8" x 1-3/4"

Fig.2

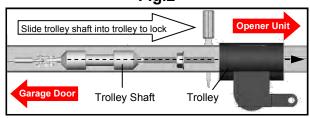


Fig.3

To Secure the Rail on the Opener

With the End Segment of the rail fully inserted into the Rail Bracket, insert a 5/16" x 1-1/2" Clevis Pin through the hole and lock it into position with a Hitch Pin as shown in Fig.1.

To Assemble the Header Section of Rail

Follow steps shown in Fig.2:

- Place the belt beside the rail as shown
- 2. Insert a temporary screwdriver into the hole approximately 10-1/4" from the end of the Rail Header Segment. Slide the trolley against this screw driver. The trolley must stay in this position for proper alignment of the belt.
- 3. Grasp the end with Trolley-Shaft Connector and pass through the slot on the Rail Header Segment.
- 4. Insert the Pulley into the slot while the belt is hanging.
- 5. Secure the Pulley by inserting the 3/8" x 1-3/4" Clevis Pin through the top of the rail.
- 6. Lock the Clevis Pin with a Hitch Pin. Rotate the Pulley to ensure it spins smoothly.
- 7. Connect the Trolley Shaft to the Trolley Shaft Connector on the belt, using the Master Link Set.

Slide the Trolley Shaft into the Trolley until a "click" is heard when they are connected and locked, as shown in Fig.3.